In Figure 1 of the reference shown on page 459, a can lid is shown. Specifically, an annular countersink 13 is show that extends radially outward from a center panel. This countersink 13 includes an inner wall 13a, a bottom portion 13b and an outer wall 13c. In particular, the inner wall 13a is substantially parallel to the outer wall 13c. Located at a step portion denoted as 13c1, there is a demarcation from the outer wall 13c to an angled chuckwall 14 that further extends radially outward from the annular countersink.

The relevance to U.S. Patent Application No. 10/752,928 is that Japanese Patent Application No. 02-131931 details the state of the art of can lid design at the time the U.S. Patent Application No. 10/752,928 was filed.